



# QUALITY NEWS

Oklahoma City  
Section 1408



Next Meeting

Plant Tour

**Thursday**  
**May 21, 2009**

**Cameron**

845 S.E. 29th Street,  
Oklahoma City, OK 73129

**Time:**  
**@ 5:30pm**

**The tour is limited to 25 people.**  
**You must RSVP to attend!**

**Contact Rose Sutcliffe at:**

405-942-5527  
rsutcliffe@philgood.com

## Plant Tour @ Cameron

This month we will have a tour at Cameron. Our host will be **Erin Wendling**, Six Sigma Business Leader-Black Belt, Cameron Distributed Valves and Measurement

The tour will start at 5:30 pm on Thursday, May 21<sup>st</sup>.

You must RSVP to Rose Sutcliffe, [rsutcliffe@philgood.com](mailto:rsutcliffe@philgood.com) to attend.

[Will there be a presentation before tour?](#) Yes

[Who is our host? Bio.....?](#) Erin Wendling, ASQ CSSBB

[When tour will start](#) 5:45-6:00pm

[Length of tour - when it will be over?](#) Finished around 7:00pm

[Where do we all meet](#) –Front entrance, off SE 29<sup>th</sup> Street west of High Street. They will be directed to product training room

[Where do we park](#)—Front Lot

[Directions to plant](#)—845 SE 19<sup>th</sup> Street, Oklahoma City, OK 73129  
\*\*\*Coming North or South on I-35, take the 25<sup>th</sup>/29<sup>th</sup> Street exit. Go west on SE 29<sup>th</sup> street for 3 blocks (1<sup>st</sup> stop light). The building is on the northwest corner of SE 29<sup>th</sup> and High Street. Park in the spaces on the front of the building along SE 29<sup>th</sup>.

[Is there a limit as to how many people can attend?](#) 25 people

[Safety requirements - hearing, eyes, shoes, etc....](#) Will we need to bring our own or will they provide PPE.---Safety glasses and hearing protection is required. Some will be available at the facility

## Section 1408 Board Members 2008-2009

Fred Khavari – Chair  
Tornado Alley Turbo  
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Toll free phone: 877-359-8284  
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Mark Murray – Secretary,  
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Delphia Hawkins – Membership  
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Rhonda Woolson –  
Re-Certification Chair  
(405)769-9383

Ralph Snyder – SMP Chair  
405-577-9995  
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Mark Reid – Malcolm  
Baldrige/OK Quality Award  
Chair  
E-mail: [mrnavy06@juno.com](mailto:mrnavy06@juno.com)

Fran Rickey –  
Program/Arrangements Chair  
405-410-5292  
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Stormy Sims – Auditing/Examining  
Chair  
Surface Mount Depot  
405-813-1563  
E-mail: <mailto:ssims@smd-okc.com>

Dr. Paul Young – Young Adults Chair  
Bright Star Consulting  
405-313-5351  
E-Mail: [mistrpy@yahoo.com](mailto:mistrpy@yahoo.com)

Luann Darrow – Nominations Chair  
FAA  
E-Mail: [luann.darrow@faa.gov](mailto:luann.darrow@faa.gov)

Robert (Bob) Curley-Student Liason  
University of Central Oklahoma  
E-Mail: <mailto:rcurley@ucok.edu>

### Election Results!

#### ASQ Section 1408 – Election was held at the April Meeting

The following nominees were presented to the Section and were elected at the April 16<sup>th</sup> meeting

- **Fred Khavari, Chair**
- **Rick Roberson, Vice Chair**
- **Rose Sutcliffe, Treasurer**
- **Janiqua Simon, Secretary**

Your participation is needed and all members are encouraged to volunteer as an appointed Chair or committee member. Section Officers and all Board Members work together to lead, plan and guide activities for the Section. New elected Officers will begin in their position July 1, 2009 (term runs July – June).

Remember, you can earn Certification credits by participating in Board activities.

Please contact any board member for more information. Board Member phone numbers are listed in the monthly newsletter and the newsletter is available on the ASQ Section website. Here's the link to the website: <http://www.asq-okc.org/>.

## Your Lean / Six Sigma Input Needed

To say that we are living in difficult economic times is an understatement. Everywhere you turn you see signs of companies struggling to survive, and the aftermath of some that did not. Clients are asking their vendors to become more flexible, more cost efficient, and more customer-oriented every day.

By now most people involved in operations have heard of Lean Manufacturing, or the Toyota Production System. The primary principles of Lean have been applied to manufacturing operations for over 50 years, and only within the last 10 or so have those same principles been applied to other types of operations, outside of Toyota. Lean has made dramatic improvements in various types of operations world-wide.

In recent years new approach in Lean and Six Sigma has been combined to minimize waste and variation. Bob Rahm, our new program Chair will take over our 2009-2010 program planning starting in July 2009... We need your input on programs you wish to see.....Please email Bob and get to know him. [bobrahm@gmail.com](mailto:bobrahm@gmail.com)

Sincerely,

Fred Khavari, ASQ 1408 Chair

### More information about Cameron:

Cameron is a leading provider of flow equipment products, systems and services to worldwide oil, gas and process industries.

The tour will be held at the largest of Cameron's Distributed Valve Division Plants, located in Oklahoma City. The facility is 240K square feet, with 137K square feet of manufacturing, and has a workforce of 277 people. The facility has 9 Integrex CNC Machine Tools, 28 CNC Machine Tools, 16 Manual Machines and 32 Test Machines. The Oklahoma City Facility also joined the Elite group of Companies with VPP Star Status in 2008 earning a "Super Star Among Stars" which is given only to those companies who achieve a TRIR that is 75% less than the National Average. The facility manufactured 634,809 valves in 2008 covering a large variety of valves including: ball valves, plug valves, gate valves, check valves, resilient seated butterfly valves, and high performance butterfly valves ranging in size from ¼" to 30", depending on the product.

### V&M Quality Policy

Cameron Valves & Measurement is committed to becoming the leading worldwide source for quality valve products and services by being responsive to our customer needs, while providing value for our customers, employees, shareholders, and suppliers.

### Oklahoma City V&M Six Sigma

Oklahoma City V&M approaches Lean Six Sigma as an integrated part of the manufacturing and office processes that are completed each and every day. There are two dedicated Black Belts and 16 active Green Belts (GB) managing projects within the facility. In addition, there are 65 trained Green Belt II's that are utilized as project team members. Current projects are active in Quality Control, Manufacturing, Procurement, Production Planning and Warehouse Inventory Management. The Lean Six Sigma team has achieved a cost savings of 5.9% of total revenue YTD.

Thank you,

Erin Wendling

## ADVERTISEMENT RATES

	Single	Year/Issue
Full	\$250	\$150
Half	\$150	\$ 90
Quarter	\$ 90	\$ 50
Bus. Card	\$ 50	\$ 30

Section 1408 accepts ads in the Section Newsletter. This newsletter circulates to approximately 300 professionals each month. All artwork must be provided by the customer, in a suitable format. Check with the Newsletter Editor for details. Business-card-size ads require only the card itself. Multiple-issue discounts must be paid for in advance, otherwise the single-issue price applies.

If you or your company would be interested in learning more about advertising, please contact Robert Hartsfield at e-mail: [hartsfield1@cox.net](mailto:hartsfield1@cox.net)

**Ask about the Special Rates!!**

## WELCOME NEW MEMBERS!

**Michael J. Besser  
Brenda Craige  
Arul Pragash Karthikeyan  
Micah Woodard**

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**www.asq-okc.org**  
**Check out our new website!**  
**Get the latest meeting information!**